

Questions and Answers / Questions et Réponses

No./N°

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Project Description / Description de projet		
Purchase of Impact Tester		
Solicitation No./ N° de sollicitation	Project No./N° de projet	W.O. No./N° d'ordre de travail
23-58124		
Departmental Representative / Représentant Ministériel	Date	
Carol Cooper	February 7, 2024	
Notice:		Avis:
This Q&A shall form part of the tender documents and all conditions shall apply and be read in conjunction with the RFP.		Cet Q&R fait partie intégrale des dossiers d'appel d'offres; toutes les conditions énoncées doivent être lues et appliquées en conjonction avec la DDP.

Q1. Our unit is supplied with a Charpy Cooling bath has a temperature range of: -80C to +30C . Is this range acceptable?

A1. No. The tester must have the capability to perform impact testing between -196°C and 60°C

Q2. Our machine is supplied with a milling cutter designed to produce V-notches in specimens. It is a 1 inch bore carbide-tipped cutter for use with a common milling machine. The manufacture does *not* supply milling machines. This cutter is capable of cutting V-Notches, *not* U-Notches. Is this acceptable?

A2. No. The tester must be capable of making 'V' and 'U' type notches complying with ASTM E23 and ISO 148.1.

Q3. Our machine operates on 230V single phase 60Hz. Should the bidder inquire for licensed electrician to provide all the necessary materials; 10-gauge or larger wire, Double-pole circuit breaker and Outlet frame and cover plus Labour ?

A3. The bidder should provide all the necessary arrangements so that the equipment is compatible with our building facility. The electrical supply must be either 120V or 208V AC, at 60Hz.

Q4. Software updates are provided as long as the machine is covered under warranty. Manufacture standard warranty period is 1-year from ship date. In order for manufacture to provide software updates for at least 10 years would require the client to renew their warranty for 10-years. We will offer a 10 year warranty is this acceptable?

A4. Yes. Please include the \$ amount for additional 9 years warranty.

Q5. The lead time on this machine is 12-20 weeks from acceptance of order. Will NRC/ Canada accept the delay 12-20 weeks ?

A5. Yes. This is acceptable.