

**REQUEST FOR PROPOSAL
DEMANDE DE PROPOSITION**

**Amendment No.
N° de la modification
004**

**RETURN BIDS TO:
RETOURNER LES SOUMISSIONS À:**

Martin Verrier
Martin.Verrier@forces.gc.ca

Proposal To: National Defence Canada

We hereby offer to sell to His Majesty the King in right of Canada, in accordance with the terms and conditions set out herein, referred to herein or attached hereto, the goods and services listed herein and on any attached sheets at the price(s) set out therefore.

Proposition à : Défense nationale Canada

Nous offrons par la présente de vendre à Sa Majesté le Roi du chef du Canada, aux conditions énoncées ou incluses par référence dans la présente et aux annexes ci-jointes, les biens et services énumérés ici et sur toute feuille ci-annexée, au(x) prix indiqué(s).

Comments – Commentaires

**THIS DOCUMENT CONTAINS A
SECURITY REQUIREMENT / DOCUMENT
CONTIENT DES EXIGENCES RELATIVES
À LA SÉCURITÉ.**

Solicitation Closes – L'invitation prend fin

At – à : 2:00 PM EST – 14 h (HNE)

On - le : 11 December 2023 – 11 décembre 2023

Title – Titre One (1) Surface Grinder – Rectifieuse plane	Solicitation No. – No de l'invitation W8486-249310/A
Date of Amendment – Date de la modification 30 November 2023 – 30 novembre 2023	
Address Enquiries to: – Adresser toutes questions à : Martin Verrier Martin.Verrier@forces.gc.ca	
Telephone No. – No de telephone 343-598-6884	FAX No. – No de fax N/A
Destination Quality Engineering Test Establishment 45 Sacré-Cœur Blvd, Gatineau, QC J8X 1C6 Centre d'essais techniques de la qualité 45, boul. Sacré-Cœur Gatineau (Qc) J8X 1C6	

Instructions: Municipal taxes are not applicable. Unless otherwise specified herein all prices quoted must include all applicable Canadian customs duties, GST/HST, excise taxes and are to be delivered Delivery Duty Paid including all delivery charges to destination(s) as indicated. The amount of the Goods and Services Tax/Harmonized Sales Tax is to be shown as a separate item.

Instructions : Les taxes municipales ne s'appliquent pas. Sauf indication contraire, les prix indiqués doivent comprendre les droits de douane canadiens, la TPS/TVH et la taxe d'accise. Les biens doivent être livrés « rendu droits acquittés », tous frais de livraison compris, à la ou aux destinations indiquées. Le montant de la taxe sur les produits et services/taxe de vente harmonisée doit être indiqué séparément.

Delivery Required – Livraison exigée

See herein.

Vendor Name and Address – Raison sociale et adresse du fournisseur

Name and title of person authorized to sign on behalf of vendor (type or print) – Nom et titre de la personne autorisée à signer au nom du fournisseur (caractère d'imprimerie)

Name – Nom _____

Title – Titre _____

Signature _____

Date _____

Amendment 004

Amendment 004 to this Request for Proposal (RFP) is to provide an answer to questions received.

1) Questions and Answers

Question 5: Will DND provide a regulator with Water Oil separator?

Answer 5: NO, usually all CNC machines have a built in regulator with W/O separator. The supplier will have to provide one.

Question 6: Will DND empty the coolant tank of the trade-in equipment?

Answer 6: YES, we will.

Question 7: For the new equipment coming in, who will be moving the cabinets in the hall on the way in to make room?

Answer 7: DND will have the cabinets and the First Aid Station moved prior to delivery.

Question 8: Can we take the swinging screen off of the existing Vertical Storage System that is in the way. This needs to come off to have enough clearance.

Answer 8: Yes, DND we will remove that screen to make room.

Question 9: We will require the following compressed air capabilities for our proposed solution. Can you please confirm that this will be the air supplied from the DND installation coming to the future machine?

-Primary pressure: MPa

-Flow: N/min

Impurities in supply air

-Solid body: µm

-Oil: mg/m³

-Water: Below atmospheric pressure -XX°C

-Supply compressed air through a line filter and air dryer.

Answer 9: Here are our air supply system technical specifications:

-Primary pressure: More than 0.69 MPa

-Flow rate is 18 plus L/s (Liters Second)

Impurities in supply air

-Solid body: 30µm or less

-Oil: None

-Water: Below atmospheric pressure -20°C

-Supplied compressed air is filtered and dried centrally for the building.

2) Changes to the document

2.1 a) Delete:

-Section 3.1.4 (x) of Annex A in its entirety.

-Section 3.1.4 (x) of Attachment 1 to Annex A in its entirety.

2.1 b) Insert:

-Annex A

Section 3.1.4 (x) Adjustable rapid cross feed rate (not cutting) within a minimum range of 5 to 175 inches per minute

-Attachment 1 to Annex A

Section 3.1.4 (x) Adjustable rapid cross feed rate (not cutting) within a minimum range of 5 to 175 inches per minute

2.2 a) Delete:

-Section 3.1.4 (bb) of Annex A in its entirety.

-Section 3.1.4 (bb) of Attachment 1 to Annex A in its entirety.

2.2 b) Insert:

-Annex A

Section 3.1.4 (bb) Adjustable rapid wheel head feed rate (not cutting) within a minimum range of 5 to 75 inches per minute

-Attachment 1 to Annex A

Section 3.1.4 (bb) Adjustable rapid wheel head feed rate (not cutting) within a minimum range of 5 to 75 inches per minute

ALL OTHER TERMS AND CONDITIONS REMAIN UNCHANGED.